



Tall Dice Tower

Assembly Instructions

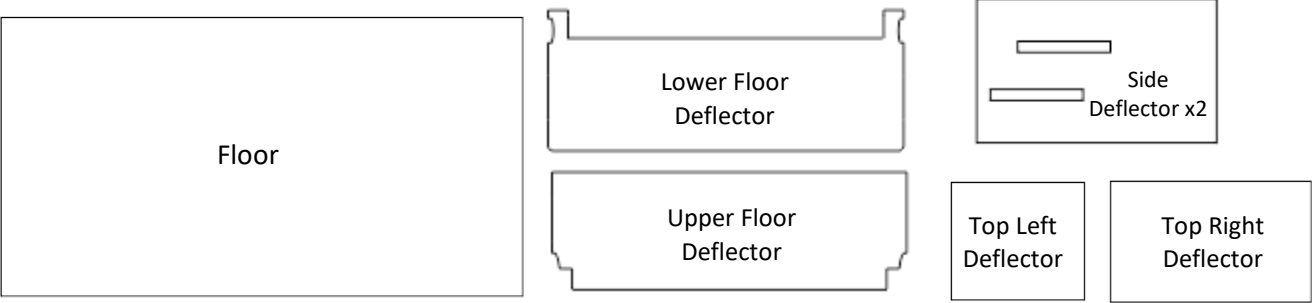


**** This product is intended to be assembled using wood glue to ensure its durability and longevity. Wood glue is only needed when connecting the wood pieces. It is not needed to apply the velvet or when installing the acrylic front. ****

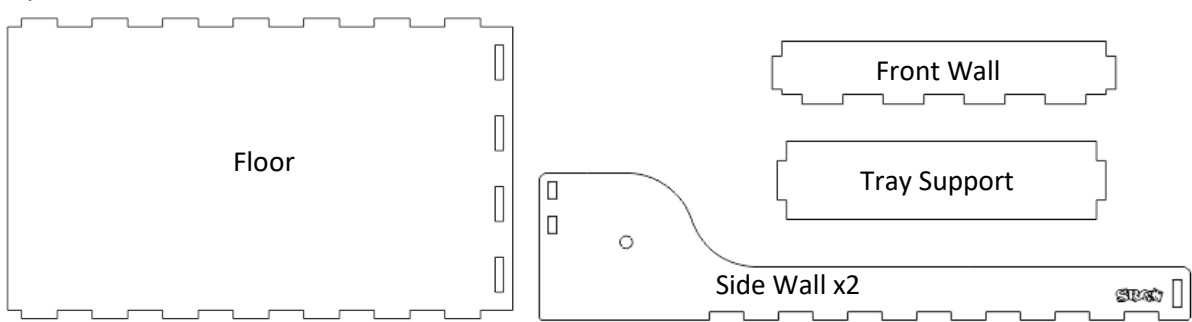
Step 1:

Separate pieces into their respective piles.

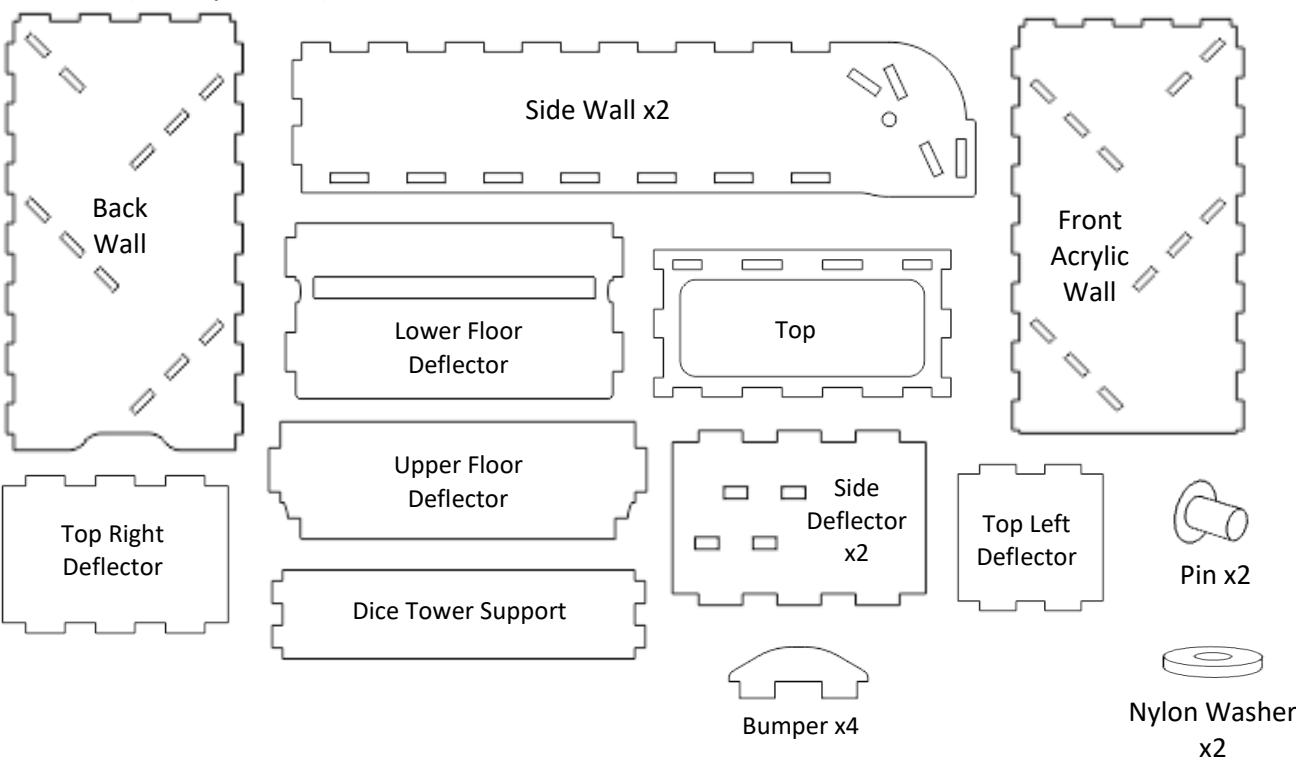
Velvet:



Tray:

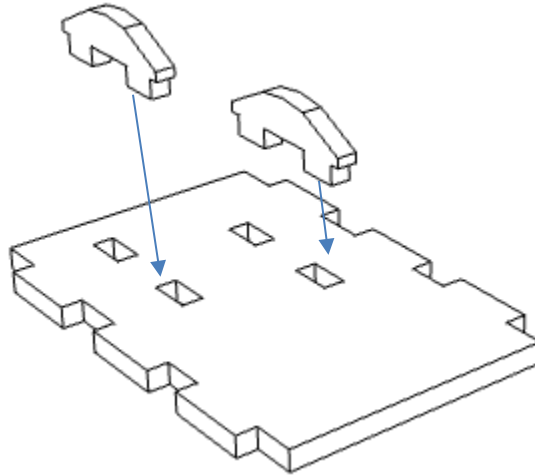


Dice Tower (w/ Acrylic Front):



Step 2 (Dice Tower pieces):

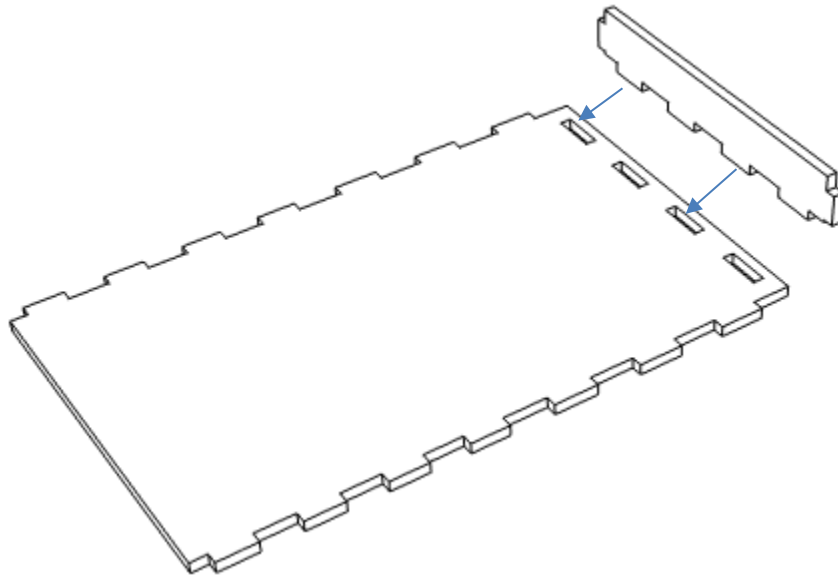
Ensure the side deflector is oriented as shown below (can be verified by laying a side deflector velvet piece, velvet side up, over the side deflector) to confirm the installation slots are visible. Install two Bumper pieces to one of the Side Deflector pieces as shown. The tops of the Bumper pieces should be sticking up above the Side Deflector piece.



****Repeat Step 2 again with the remaining two Bumper and Side Deflector pieces****

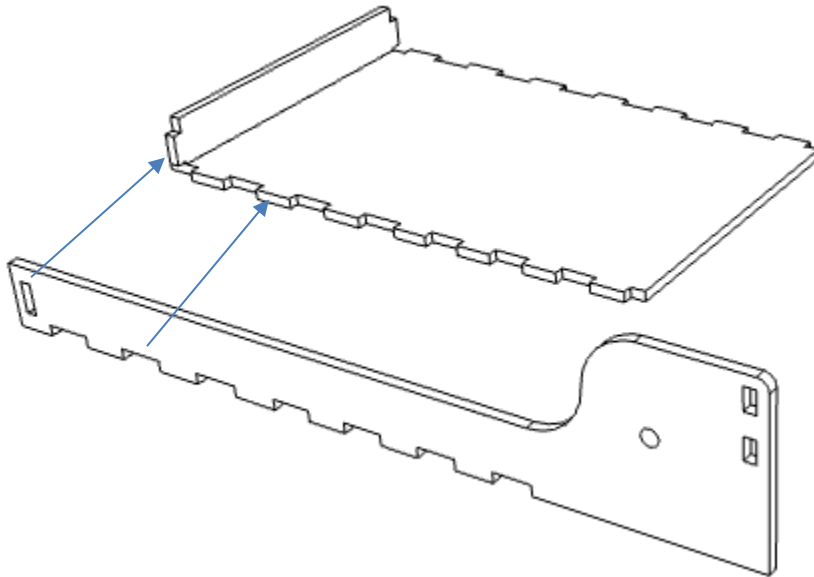
Step 3 (Tray pieces):

Attach the Floor piece to the Front Wall piece as shown.



Step 4 (Tray pieces):

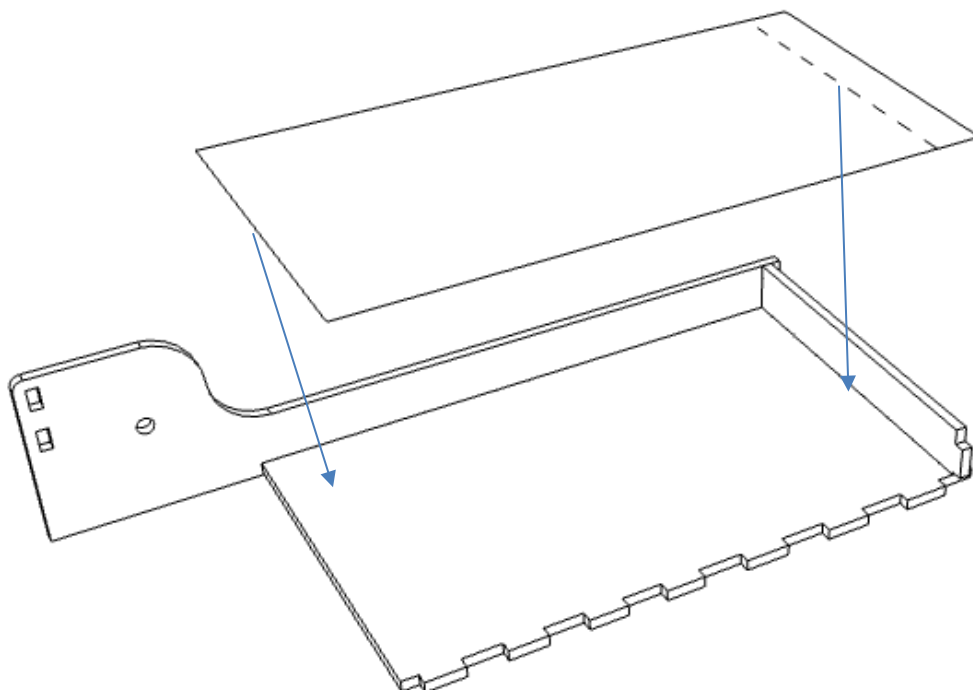
Attach one of the Side Wall pieces to the Floor piece, making note it is facing the correct way as shown.



Note for applying Velvet for Steps 5-10 – After removing the adhesive backer, we recommend adhering the velvet directly onto place on the wood and not back onto the adhesive backer to apply later. The velvet adhesive will form a strong hold with the material it is applied to. Refer to assembly video for more tips on applying the velvet if needed.

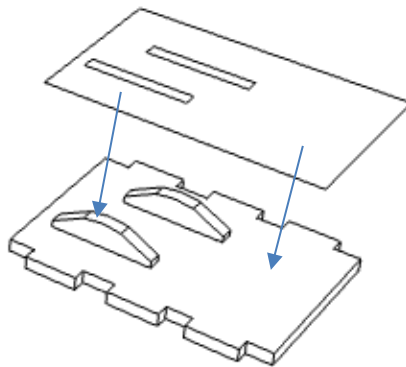
Step 5 (Velvet & Tray pieces):

Peel off the adhesive backer layer that covers the adhesive side of the velvet, and adhere the Velvet Floor piece to the Tray Floor and Front Wall pieces as shown, using the Side Wall piece as a guide when placing it on the Floor. The Velvet Floor piece will need to be folded up along the Front Wall piece where the dotted line is shown.



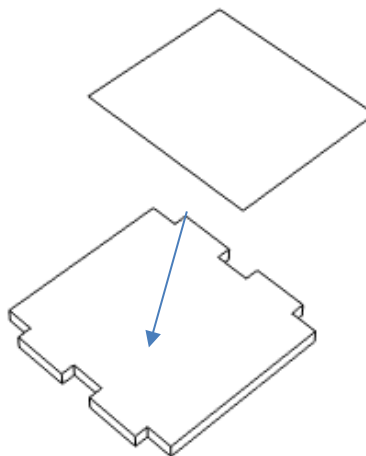
Step 6 (Velvet & Dice Tower pieces):

Adhere the Velvet Side Deflector pieces over the Dice Tower Side Deflector assemblies as shown, aligning the slots around the bumpers.



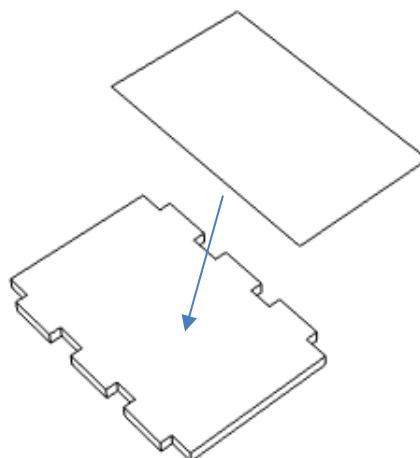
Step 7 (Velvet & Dice Tower pieces):

Adhere the Velvet Top Left Deflector piece to the Dice Tower Top Left Deflector piece as shown.



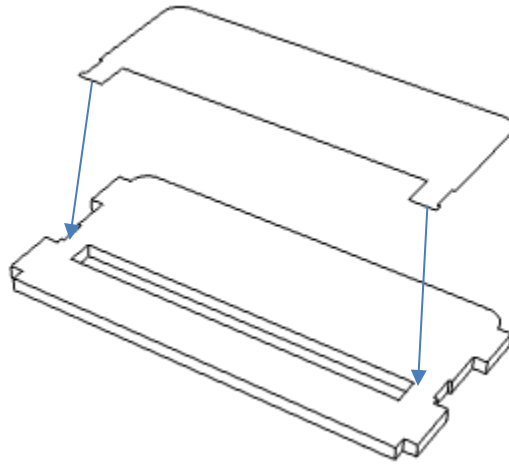
Step 8 (Velvet & Dice Tower pieces):

Adhere the Velvet Top Right Deflector piece to the Dice Tower Top Right Deflector piece as shown.



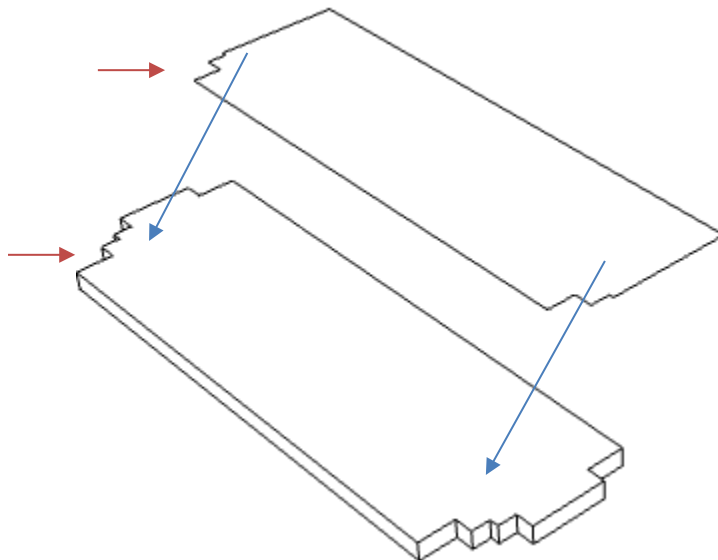
Step 9 (Velvet & Dice Tower pieces):

Adhere the Velvet Lower Floor Deflector piece to the Dice Tower Lower Floor Deflector piece, making note it is oriented as shown.



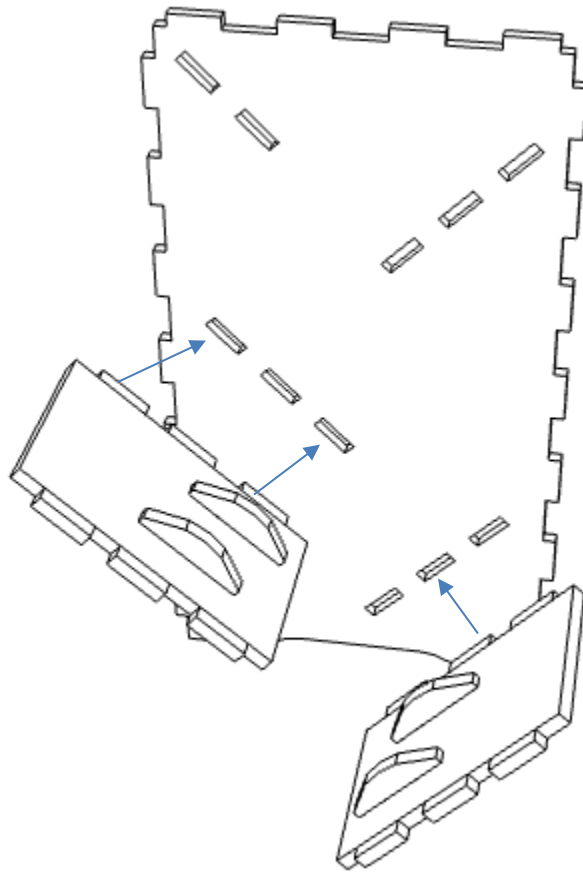
Step 10 (Velvet & Dice Tower pieces):

Adhere the Velvet Upper Floor Deflector piece to the Dice Tower Upper Floor Deflector piece, making note it is oriented as shown.



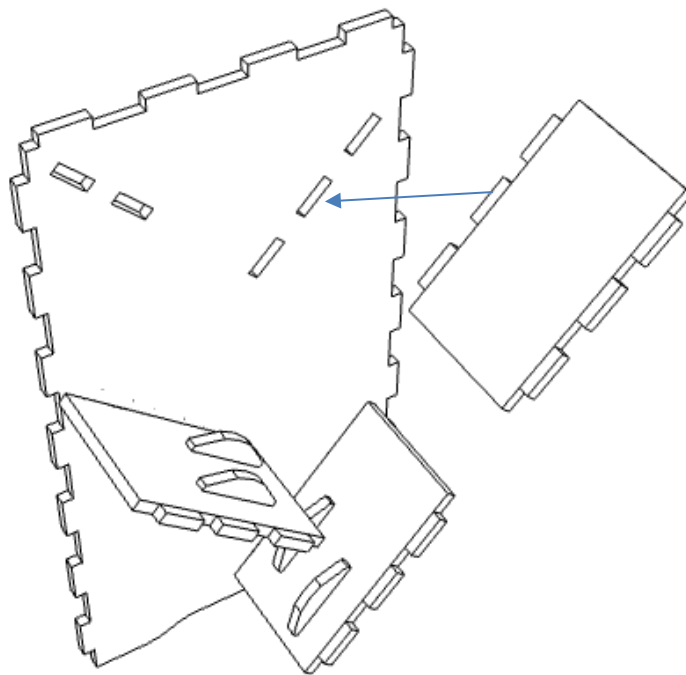
Step 11 (Dice Tower pieces):

Install the Side Deflector pieces assembled in Step 2 & 6 to the Back Wall piece, making note they are facing the correct way as shown. It is important that the Back Wall is oriented such that the 2 slots for the top left deflector are in the top left corner (if the Back Wall is flipped, the Front Acrylic Wall will not have the etching on the inside of the tower as intended).



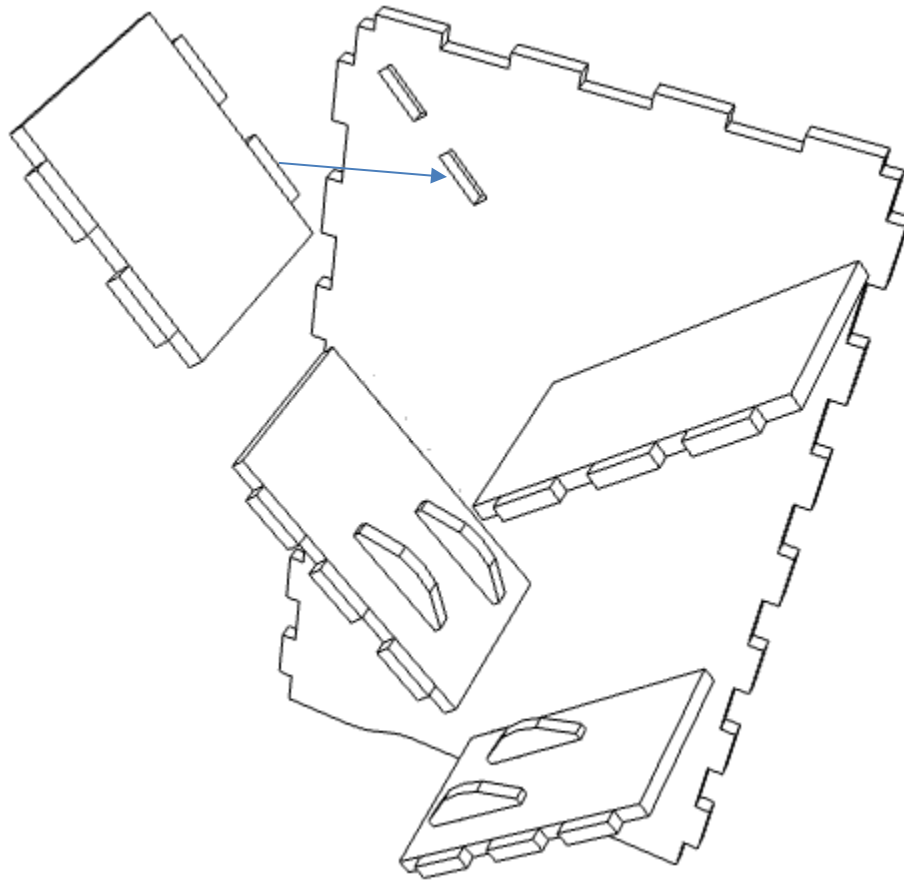
Step 12 (Dice Tower pieces):

Install the Top Right Deflector piece, velvet up, to the Back Wall piece as shown.



Step 13 (Dice Tower pieces):

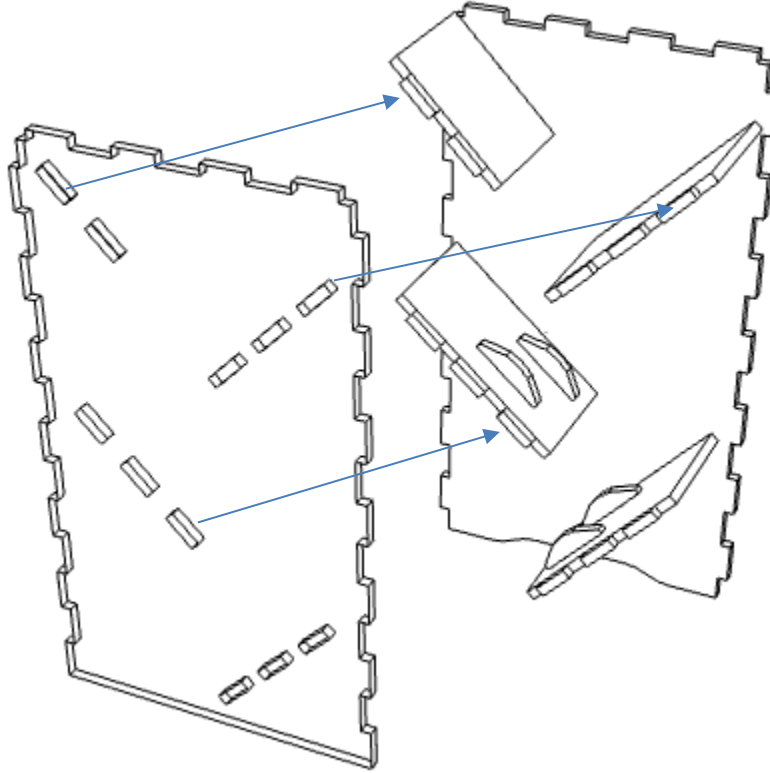
Install the Top Left Deflector piece, velvet up, to the Back Wall piece as shown.



Note for Acrylic - the side with the brown paper covering is the front of the Dice Tower. The paper was left to help indicate what side should be facing the front (away from the back wall), and should be removed before assembly.

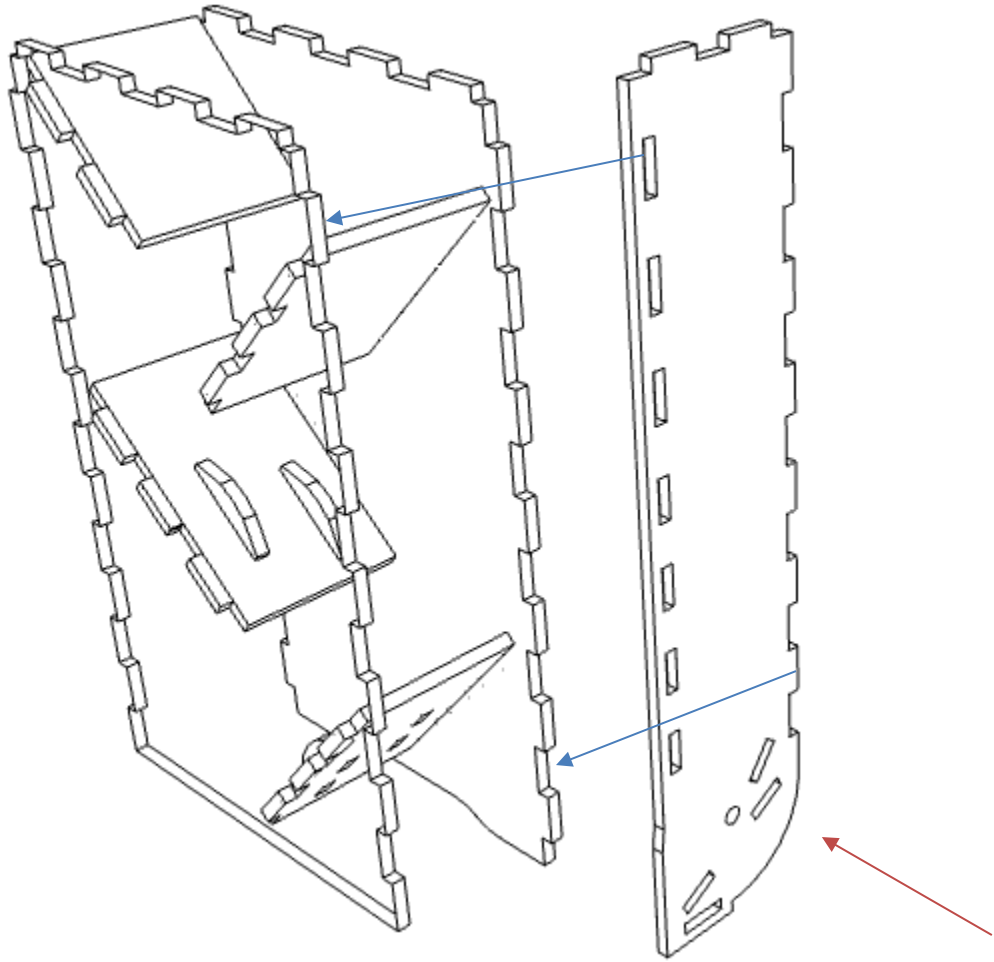
Step 14 (Dice Tower pieces):

Carefully align the Acrylic Front Wall piece with the notches on the Side Deflector and Top Left and Right Deflector pieces, making note it is oriented the correct way as shown. In order to prevent damage to either the acrylic or plywood, we recommend gently applying pressure only where the wood comes through the acrylic when attaching.



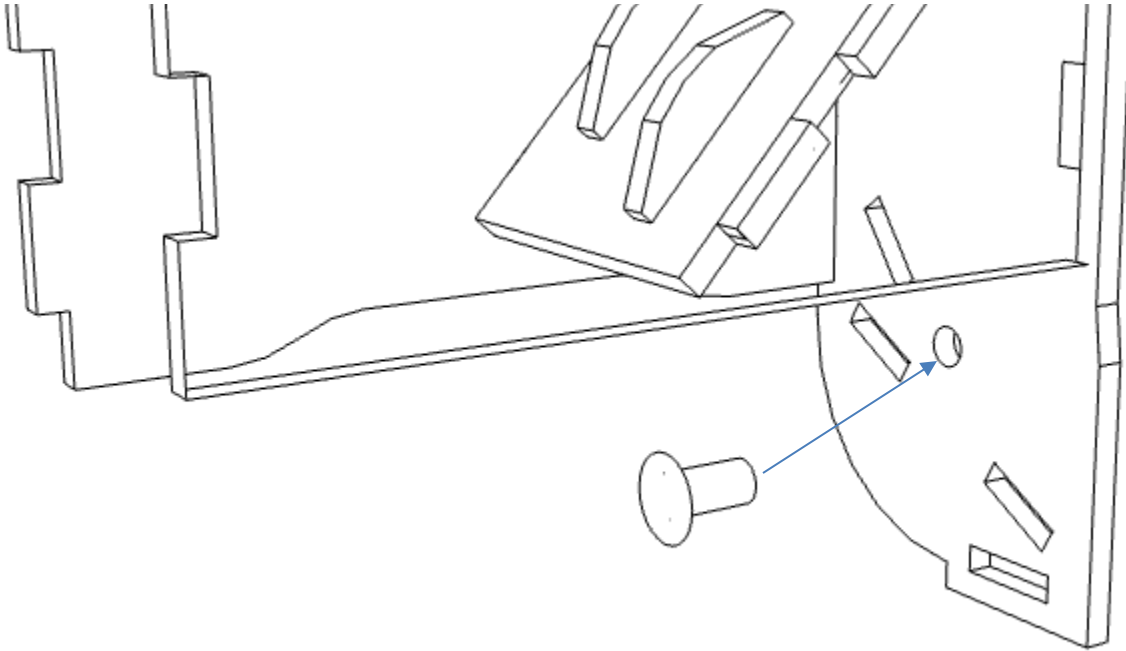
Step 15 (Dice Tower pieces):

Attach the Side Wall piece to the Back Wall and Acrylic Front Wall pieces, making note it is facing the correct way as shown. **In order to prevent damage to either the acrylic or plywood, we recommend gently applying pressure only where the acrylic comes through the plywood when seating the Side Wall to the Acrylic Front Wall.**



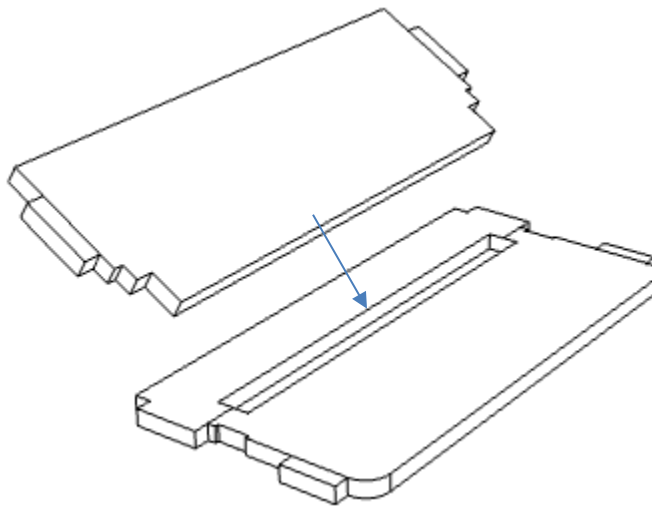
Step 16 (Dice Tower pieces):

Insert one of the Pin pieces into the inside surface of the Side Wall piece, making note it is facing the correct way as shown.



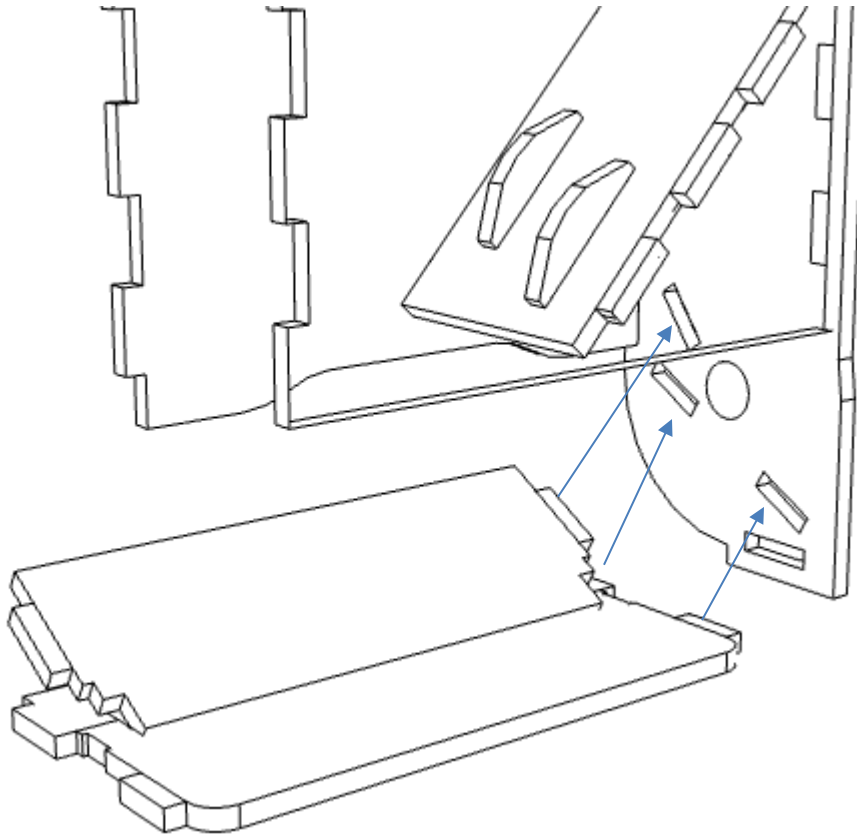
Step 17 (Dice Tower pieces):

Insert the Upper Floor Deflector piece into the Lower Floor Deflector piece (velvet up), making note it is facing the correct way as shown. The Upper Floor Deflector piece will not be held in place by the Lower Floor Deflector piece, but will need to be installed together in the next step.



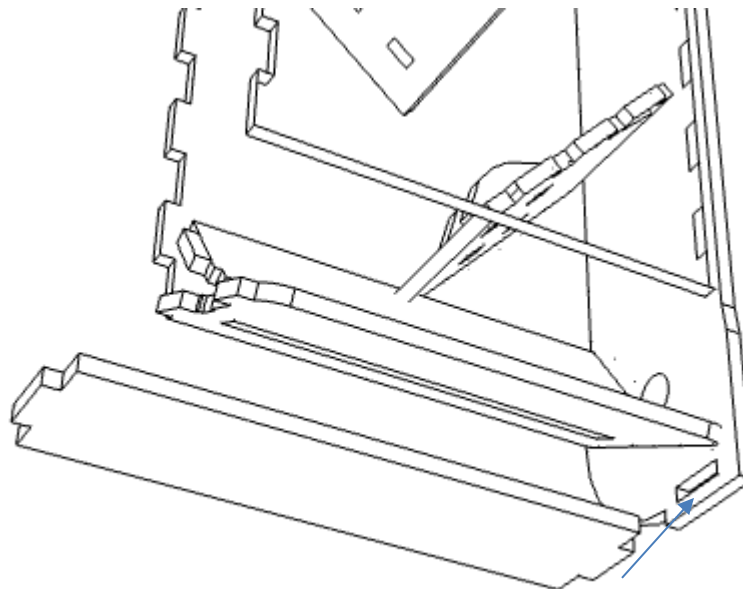
Step 18 (Dice Tower pieces):

Install the Upper Floor Deflector and Lower Floor Deflector pieces into the Side Wall piece, making note it is facing the correct way as shown.



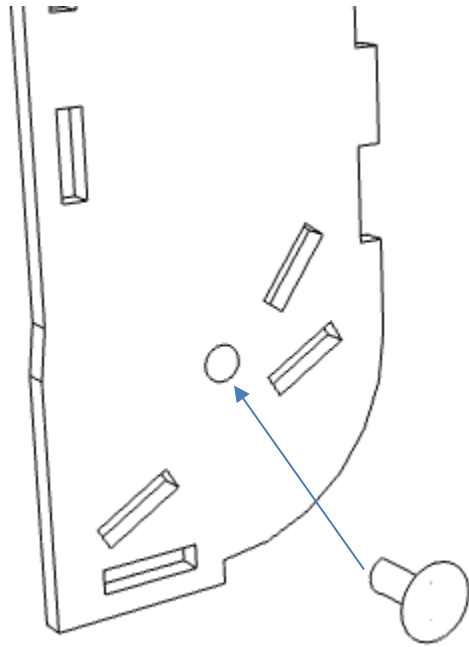
Step 19 (Dice Tower pieces):

Install the Floor Support piece to the Side Wall piece as shown.



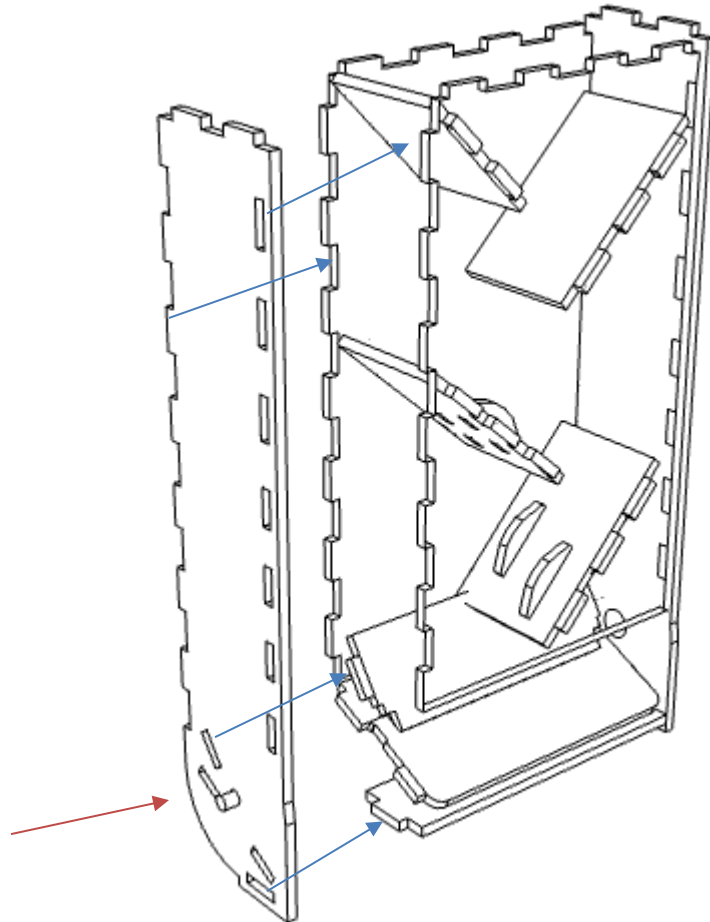
Step 20 (Dice Tower pieces):

Insert the remaining Pin piece into the remaining Side Wall piece, making note the Pin is installed into what will be the inside facing wall as shown.



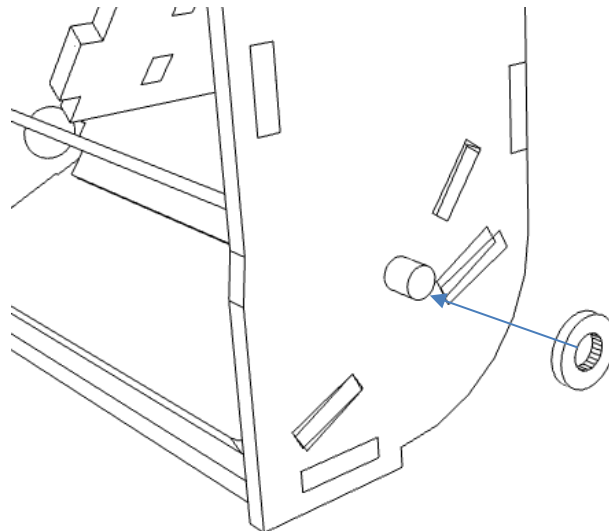
Step 21 (Dice Tower pieces):

Install the remaining Side Wall piece to the Back Wall, Floor Deflectors, Floor Support and Acrylic Front Wall pieces, making note it is oriented the correct way as shown. **In order to prevent damage to either the acrylic or plywood, we recommend gently applying pressure only where the acrylic comes through the plywood when seating the Side Wall to the Acrylic Front Wall.**



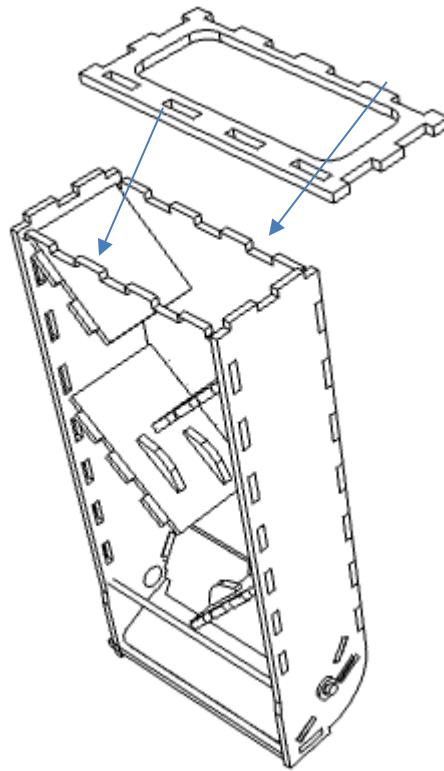
Step 22 (Dice Tower pieces):

Install one of the Nylon Washer pieces onto the Pin piece that is sticking out of the Side Wall piece as shown. Repeat Step on other side of Dice Tower.



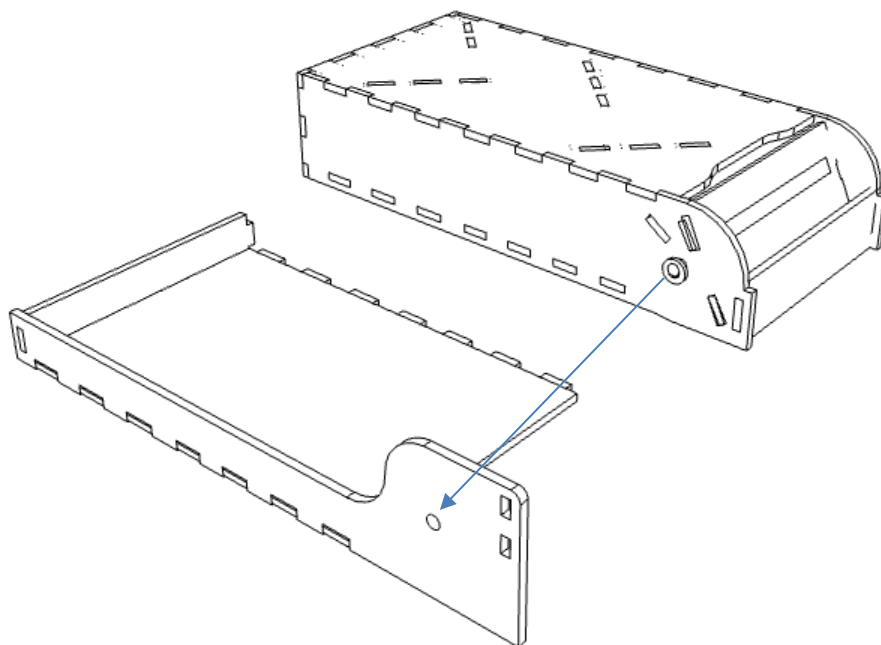
Step 23 (Dice Tower pieces):

Attach the Top piece to the Acrylic Front Wall, Back Wall and Side Wall pieces, making note it is facing the correct way as shown. **In order to prevent damage to either the acrylic or plywood, we recommend gently applying pressure only where the acrylic comes through the plywood when seating the Top piece to the Acrylic Front Wall.**



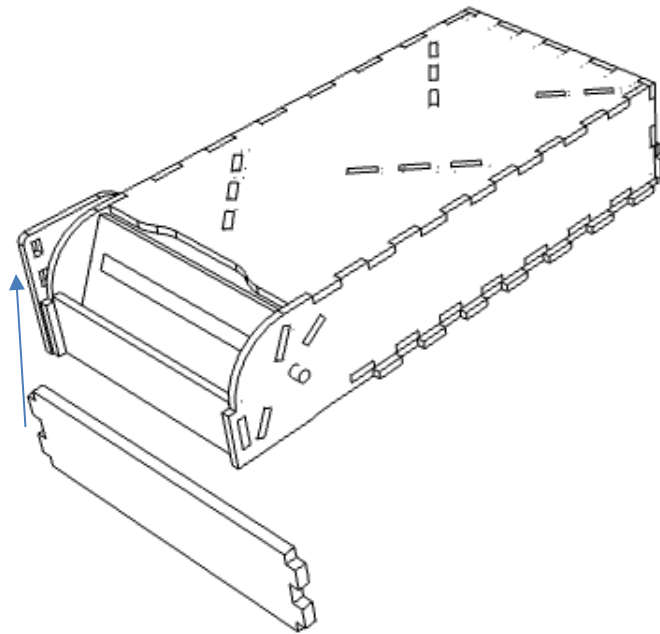
Step 24 (Tray & Dice Tower pieces):

Install the Dice Tower into the Tray Side Wall piece, inserting the Dice Tower Pin into the hole in the Tray Side Wall, making note it is facing the correct way as shown and that the Nylon Washer is properly between the plywood pieces. **The pin serves as the pivot point of the assembly and needs to be clean of any inadvertent glue used in other steps.**



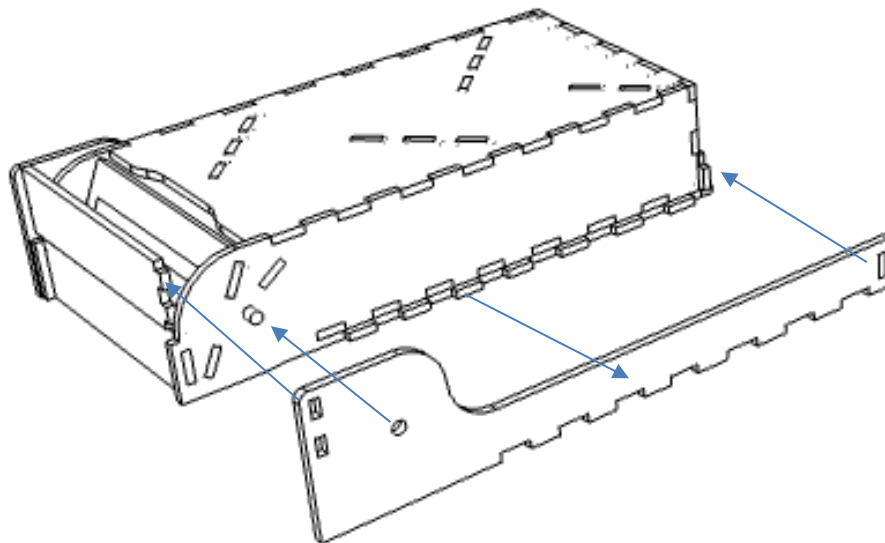
Step 24 (Tray pieces):

Install the Back Wall piece into the notch in the Side Wall piece as shown.



Step 25 (Tray & Dice Tower pieces):

Install the remaining Side Wall piece to the Tray Floor, Tray Back Wall and align the Pin with the hole in the Side Wall, making note it is facing the correct way as shown and that the Nylon Washer is properly between the plywood pieces. **The pin serves as the pivot point of the assembly and needs to be clean of any inadvertent glue used in other steps.**



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